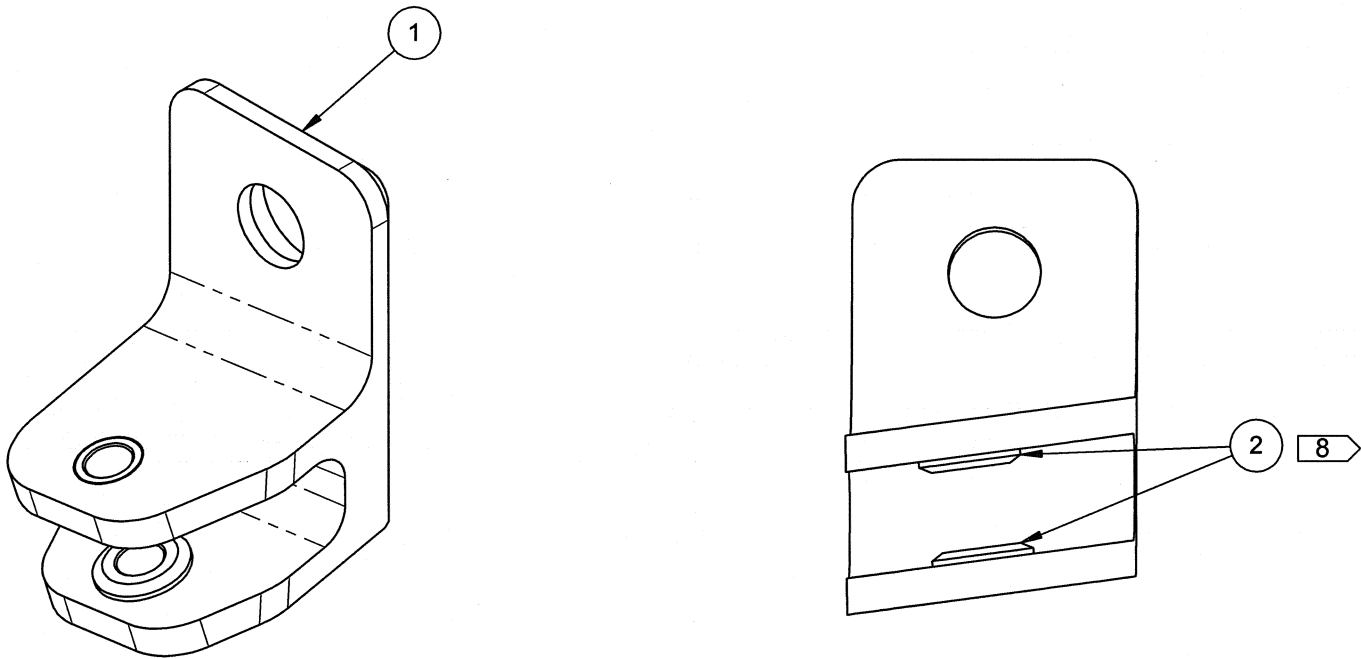


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5706-041	BRACKET ASSEMBLY
1	1	D5706-1	BRACKET
2	2	D5706-5	BUSHING



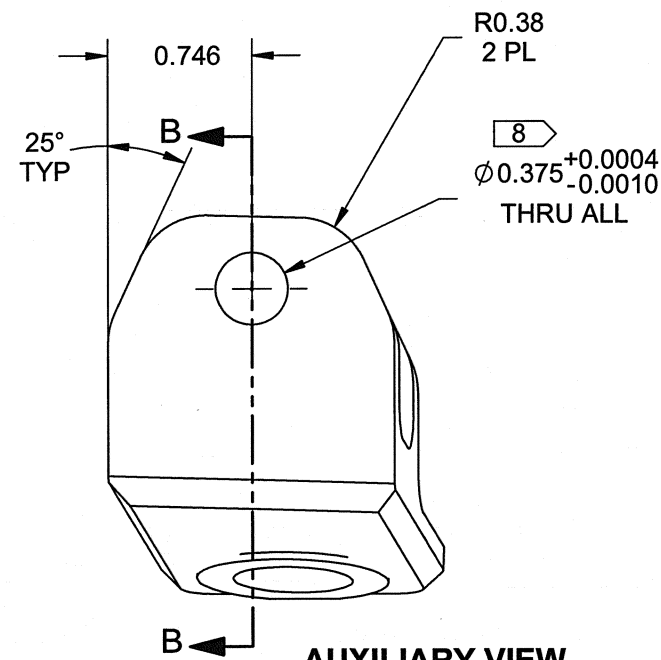
D5706-041 BRACKET ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.16 lbs
  - 8) PRESS FIT D5706-5 INTO D5706-1 AS SHOWN

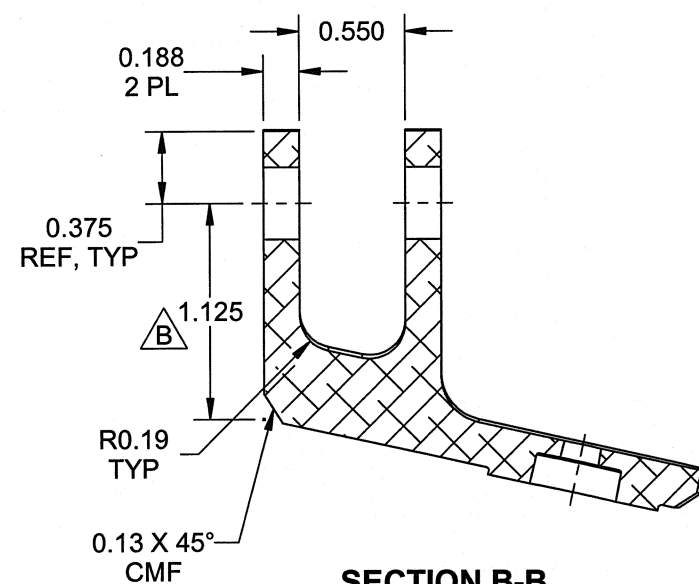
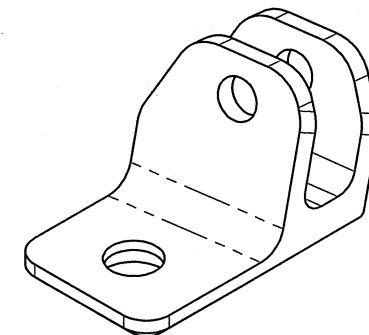
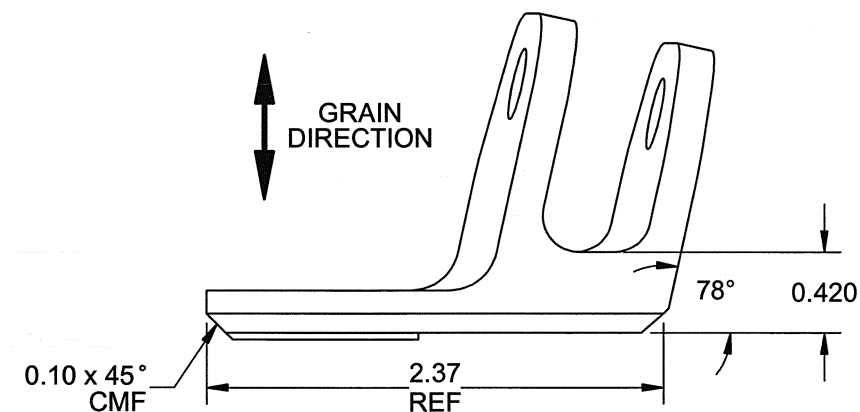
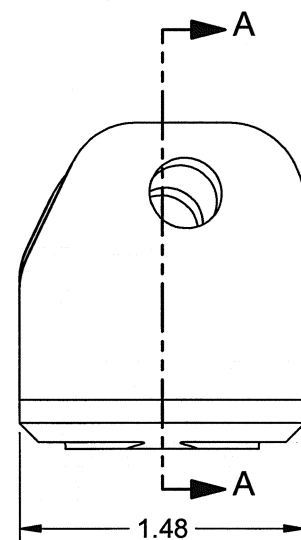
RELEASED  
2019 MAY 02  
EN19-555

APPROVED

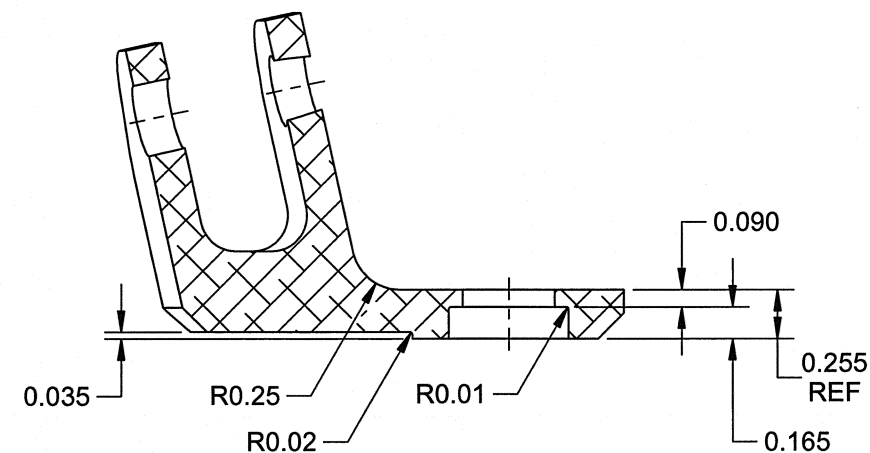
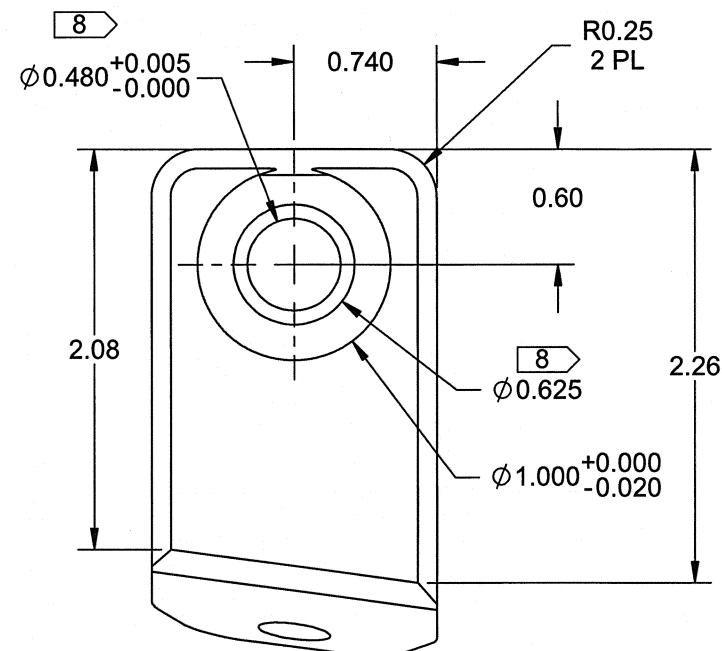
B	REVISE PER TEST FIT: -1, 1.125 WAS 1.000; -3, 0.780 WAS 0.700 & 0.480 WAS 0.400	RF	19.04.23
A	NEW ISSUE; REF CAR18-270	RF	18.11.27
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5706	SHEET 1 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
DATE	19.04.23	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**AUXILIARY VIEW**



**SECTION B-B**



**SECTION A-A**

**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs
- 8) MASK HOLES PRIOR TO POWDER COAT
- 9) UNDEFINED FEATURES CONTROLLED BY CAD FILE D5706-1 Rev.B.SLDPRT

**D5706-1 BRACKET**

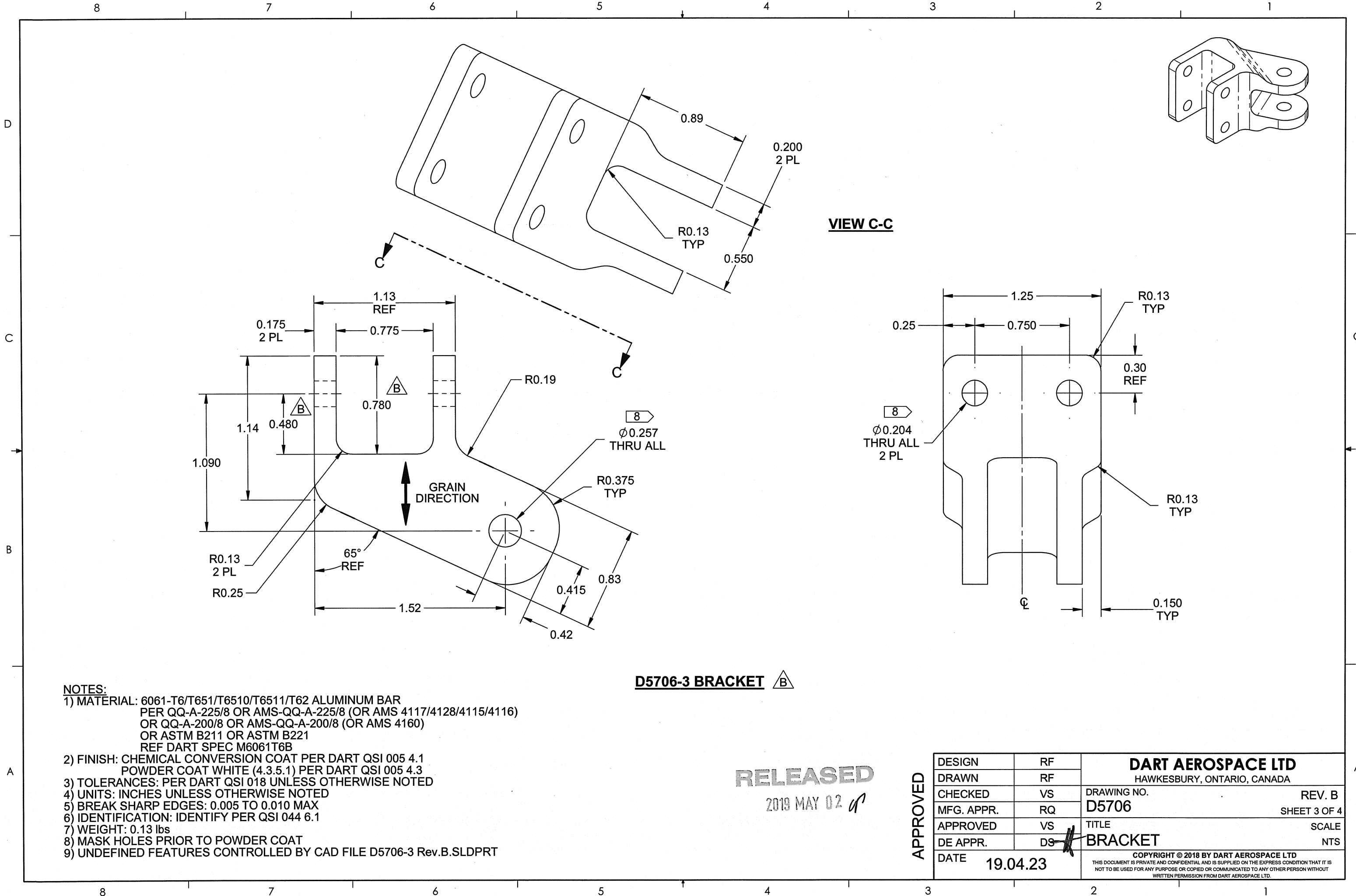


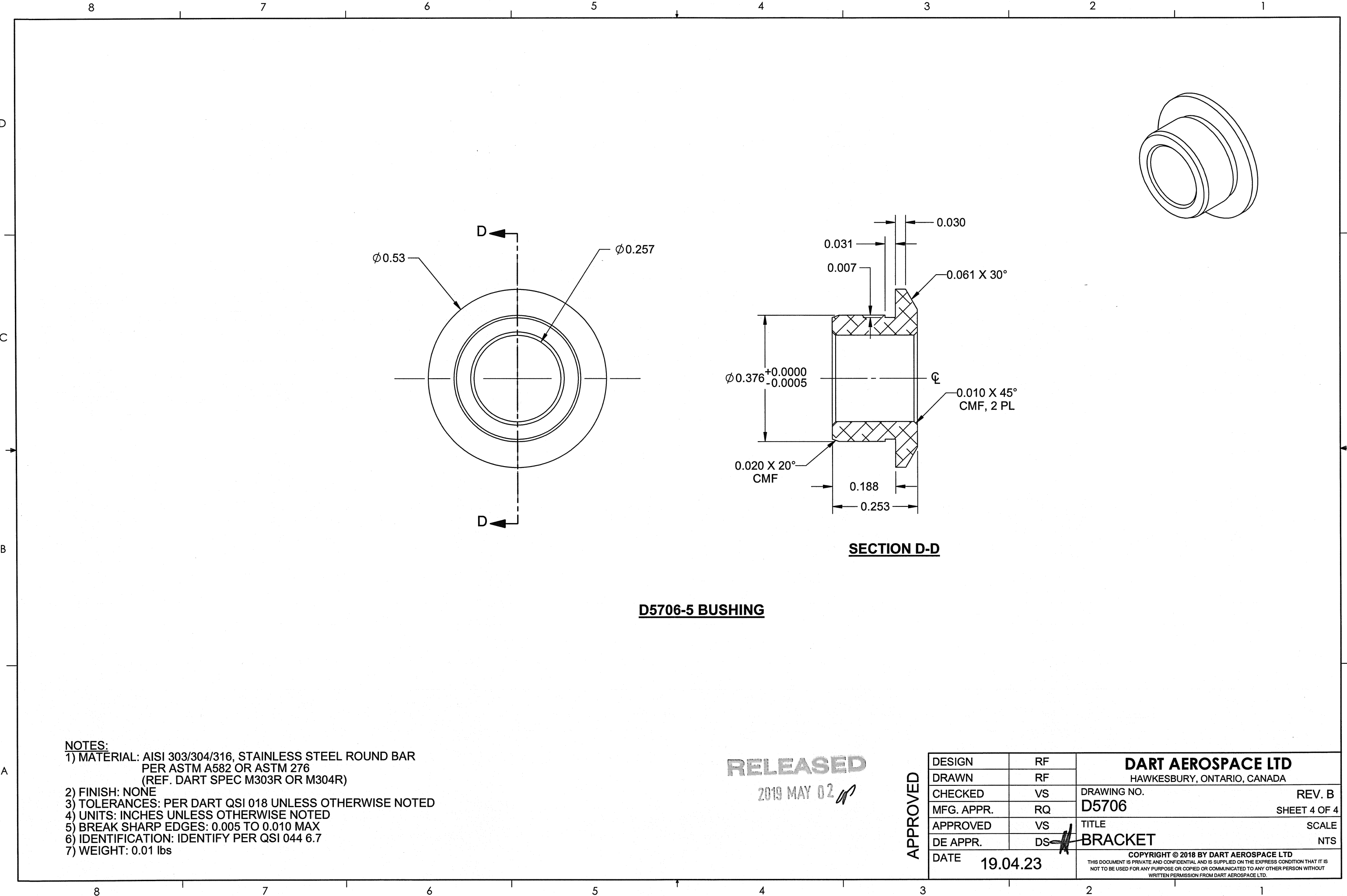
**RELEASED**

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DE APPR.	DS	<b>BRACKET</b>	NTS
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**D5706-5 BUSHING**

**NOTES:**

- 1) MATERIAL: AISI 303/304/316, STAINLESS STEEL ROUND BAR  
PER ASTM A582 OR ASTM 276  
(REF. DART SPEC M303R OR M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.01 lbs

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2019 MAY 02

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MFG. APPR.	RQ	TITLE <b>BRACKET</b>	
APPROVED	VS		
DE APPR.	DS	SCALE NTS	
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